

**CRITICAL INFRASTRUCTURE PARTNERSHIP ADVISORY COUNCIL (CIPAC)**  
**FOOD AND AGRICULTURE**  
**JOINT SECTOR LEADERSHIP WORK GROUP MEETING**  
**TELECONFERENCE**

**AGENDA**

**Monday, February 6, 2012**  
**2:00 – 3:00 p.m. EST**

<b>2:00-2:05 P.M.</b>	<b>WELCOME AND INTRODUCTIONS</b>
<b>2:05 P.M.</b>	<b>NOTICE OF CIPAC COMPLIANCE</b>
<b>2:05-2:30 P.M.</b>	<b>DISCUSSION ON FOOD AND AGRICULTURE ACTIVITIES</b>
<b>2:30-2:45 P.M.</b>	<b>ADDITIONAL TOPICS FOR DISCUSSION</b>
<b>2:45-3:00 P.M.</b>	<b>MEETING RECAP/ACTION ITEMS</b>
<b>3:00 P.M.</b>	<b>CIPAC COMPLIANCE CLOSE</b>
<b>3:00 P.M.</b>	<b>ADJOURNMENT</b>