NATIONAL INFRASTRUCTURE ADVISORY COUNCIL

MEETING AGENDA

November 21, 2013 1:30 PM – 4:30 PM EDT

United States Patent and Trademark Office, 2800 South Randolph Street, Room 3C71, Arlington, VA 22206

I.	OPENING OF MEETING	Nancy J. Wong, Designated Federal Officer
		(DFO), National Infrastructure Advisory
		Council (NIAC), Department of Homeland
		Security (DHS)

II.	ROLL CALL OF MEMBERS	Nancy J. Wong, DFO, NIAC, DHS
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III.	OPENING REMARKS AND	Constance H. Lau, NIAC Chair
	INTRODUCTION	

Suzanne Spaulding, Acting Under Secretary for the National Protection and Programs Directorate, DHS

Caitlin Durkovich, Assistant Secretary for Infrastructure Protection, DHS

Nitin Natarajan, Director, Critical Infrastructure Protection and Resilience, National Security Staff (Invited)

IV. APPROVAL OF MEETING MINUTES Constance H. Lau, NIAC Chair

V. UPDATE ON IMPLEMENTATION OF NIAC'S INTELLIGENCE Information Sharing Environment INFORMATION SHARING REPORT RECOMMENDATIONS

Kshemendra Paul, Program Manager, Information Sharing Environment

VI. REGIONAL RESILIENCY REPORT
WORKING GROUP PRESENTATION

Constance H. Lau, NIAC Chair, Working
Group Co-Chair
Dr. Beverly Scott, NIAC Working Group Co-Chair

VII. PUBLIC COMMENT: TOPICS LIMITED Nancy J. Wong, DFO, NIAC, DHS TO REGIONAL RESILIENCE REPORT

VIII. REGIONAL RESILIENCY REPORT

DISCUSSION AND DELIBERATION

Constance H. Lau, NIAC Chair

IX. EO 13636 AND PPD 21 Robert Kolasky, Director, Integrated Taskforce for the Implementation of EO **IMPLEMENTATION: FEDERAL** 13636 and PPD 21, DHS **GOVERNMENT STATUS REPORT ON EO-PPD IMPLEMENTATION** INTEGRATED TASK FORCE David Kepler, NIAC Working Group Co-X. EO 13636 AND PPD 21 Chair **IMPLEMENTATION: NIAC WORKING** Philip Heasley, NIAC Working Group Co-**GROUP REPORT PRESENTATION** Chair XI. PUBLIC COMMENT: TOPICS LIMITED Nancy J. Wong, DFO, NIAC, DHS TO EO 13636 AND PPD 21 IMPLEMENTATION REPORT XII. EO 13636 AND PPD 21 Constance H. Lau, NIAC Chair **IMPLEMENTATION: REPORT DISCUSSION AND DELIBERATION** XIII. DISCUSSION AND STATUS OF Nancy J. Wong, DFO, NIAC, DHS TRANSPORTATION RESILIENCY STUDY WORKING GROUP XIV. CLOSING REMARKS Constance H. Lau, NIAC Chair Suzanne Spaulding, Acting Under Secretary for the National Protection and Programs Directorate, DHS Caitlin Durkovich, Assistant Secretary for Infrastructure Protection, DHS Nitin Natarajan, Director, Critical

Infrastructure Protection and Resilience,

National Security Staff (*Invited*)